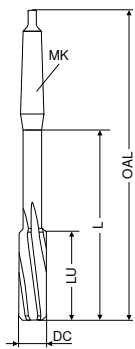


Machine reamers HSS-E, DIN 208

▲ the circular land on the cutting edge burnishes the hole and guides the reamer

N



Left Hand Helix
HSS-E
Through hole

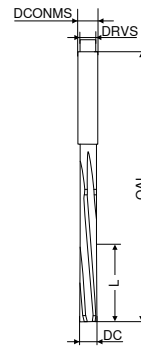
DC _{H7}	OAL	L	LU	MK	ZEFP	Article no. 40 160 ...
mm	mm	mm	mm			
16	210	52	130	2	8	160
17	214	54	134	2	8	170
18	219	56	139	2	8	180
19	223	58	143	2	8	190
20	228	60	148	2	8	200
21	232	62	152	2	8	210
22	237	64	157	2	8	220
23	241	66	161	2	8	230
24	268	68	169	3	8	240
25	268	68	169	3	8	250
26	273	70	174	3	8	260
27	277	71	178	3	10	270
28	277	71	178	3	10	280
29	281	73	182	3	10	290
30	281	73	182	3	10	300
32	317	77	193	4	10	320
34	321	78	197	4	10	340
35	321	78	197	4	10	350
36	325	79	201	4	10	360
38	329	81	205	4	10	380
40	329	81	205	4	10	400
42	333	82	209	4	12	420
44	336	83	212	4	12	440
45	336	83	212	4	12	450
46	340	84	216	4	12	460
47	340	84	216	4	12	470
48	344	86	220	4	12	480
50	344	86	220	4	12	500

Steel	●
Stainless steel	○
Cast iron	●
Non ferrous metals	●
Heat resistant alloys	○
Hardened materials	○

→ v_c Page 68+69

Hand reamers, DIN 206-B

H



Left Hand Helix
HSS

DC _{H7}	OAL	L	DRVS	DCONMS	ZEFP	Article no. 40 100 ...
mm	mm	mm	mm	mm		
1,0	34	13		1,0	3	010
1,2	38	17		1,2	3	012
1,3	38	17		1,3	3	013
1,4	41	20	1,12	1,4	3	014
1,5	41	20	1,12	1,5	3	015
1,6	44	21	1,25	1,6	3	016
1,8	47	23	1,40	1,8	4	018
2,0	50	25	1,60	2,0	4	020
2,2	54	27	1,80	2,2	4	022
2,5	58	29	2,00	2,5	4	025
2,8	62	31	2,24	2,8	6	028
3,0	62	31	2,24	3,0	6	030
3,2	66	33	25,00	3,2	6	032
3,5	71	35	2,80	3,5	6	035
4,0	76	38	3,15	4,0	6	040
4,5	81	41	3,55	4,5	6	045
5,0	87	44	4,00	5,0	6	050
5,5	93	47	4,50	5,5	6	055
6,0	93	47	4,50	6,0	6	060
7,0	107	54	5,60	7,0	6	070
8,0	115	58	6,30	8,0	6	080
9,0	124	62	7,10	9,0	6	090
10,0	133	66	8,00	10,0	6	100
11,0	142	71	9,00	11,0	6	110
12,0	152	76	10,00	12,0	6	120
13,0	152	76	10,00	13,0	6	130
14,0	163	81	11,20	14,0	8	140
15,0	163	81	11,20	15,0	8	150
16,0	175	87	12,50	16,0	8	160
17,0	175	87	14,00	17,0	8	170
18,0	188	93	14,00	18,0	8	180
19,0	188	93	14,00	19,0	8	190
20,0	201	100	16,00	20,0	8	200
22,0	215	107	18,00	22,0	8	220
24,0	231	115	20,00	24,0	8	240
25,0	231	115	20,00	25,0	8	250
26,0	231	115	20,00	26,0	8	260
28,0	247	124	22,40	28,0	10	280
30,0	247	124	22,40	30,0	10	300
32,0	265	133	25,00	32,0	10	320
34,0	284	142	28,00	34,0	10	340
35,0	284	142	28,00	35,0	10	350
36,0	284	142	28,00	36,0	10	360
38,0	305	152	31,50	38,0	10	380
40,0	305	152	31,50	40,0	10	400