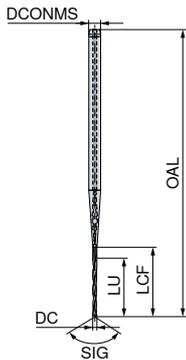
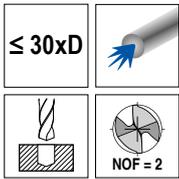


WTX – High performance deep hole drills

- ▲ Specialised micro deep hole drill
- ▲ Universal application
- ▲ Extremely high process security
- ▲ Pilot drill: 5xD WTX Micro – high-performance drill



SIG 128°
Solid carbide

10 699 ...

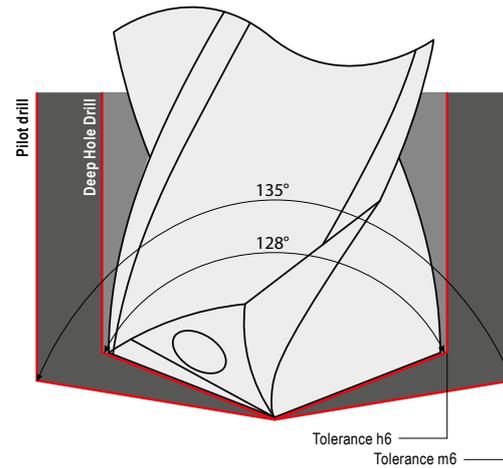
DC _{h6} mm	DCONMS _{h6} mm	OAL mm	LCF mm	LU mm	
0,8	3	59	25,6	19,2	00800
0,9	3	62	28,8	24,5	00900
1,0	3	65	32,0	30,0	01000
1,1	3	68	35,2	33,0	01100
1,2	3	71	38,4	36,0	01200
1,3	3	74	41,6	39,0	01300
1,4	3	78	44,8	42,0	01400
1,5	3	81	48,0	45,0	01500
1,6	3	84	51,2	48,0	01600
1,7	3	87	54,4	51,0	01700
1,8	3	90	57,6	54,0	01800
1,9	3	93	60,8	57,0	01900
2,0	3	96	64,0	60,0	02000
2,1	3	99	67,2	63,0	02100
2,2	3	102	70,4	66,0	02200
2,3	3	106	73,6	69,0	02300
2,4	3	109	76,8	72,0	02400
2,5	3	112	80,0	75,0	02500
2,6	3	115	83,2	78,0	02600
2,7	3	118	86,4	81,0	02700
2,8	3	121	89,6	84,0	02800
2,9	3	124	92,8	87,0	02900

P	●
M	●
K	●
N	
S	
H	
O	

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→ Machining information: Page 161

Tolerances and angles



Coolant transfer pipe with strainer HSK-A 63 / HSK-A 100



With the help of the new coolant transfer pipe, it is possible to filter very small chips and impurities out of the coolant. More information on this can be found in the
→ **Catalogue Clamping Technology, chapter 16, page 156.**

Minimum coolant pressure: 30 bar