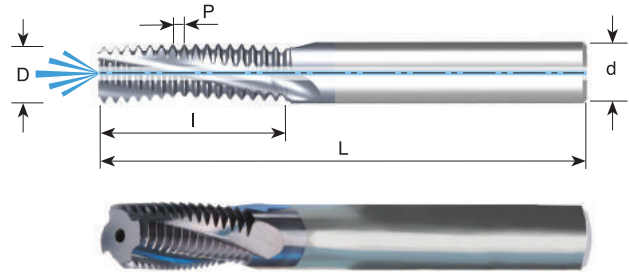
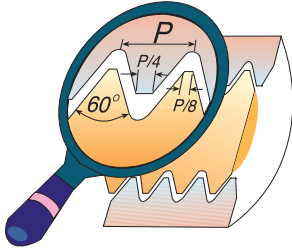


UN With internal coolant bore

Tools for Internal Thread



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	UNC	UNF	UNEF	Ordering Code	d	D	No. of Flutes	I	L
32	8	10	12	MTB 06032 C6 32 UN	6	3.2	3	6.8	58
32			5/16	MTB 0606 C14 32 UN	6	6.0	3	14.7	58
32			3/8	MTB 0808 D18 32 UN	8	8.0	4	18.7	64
28		1/4		MTB 0605 C11 28 UN	6	5.0	3	11.3	58
28		1/4		MTB 06052 C15 28 UN	6	5.2	3	15.0	58
28			7/16-1/2	MTB 0606 C14 28 UN	6	6.0	3	14.1	58
24		5/16		MTB 08066 C14 24 UN	8	6.6	3	14.3	64
24		3/8	9/16-5/8	MTB 0808 D21 24 UN	8	8.0	4	20.6	64
20	1/4			MTB 06047 C12 20 UN	6	4.7	3	12.1	58
20		7/16-1/2		MTB 0808 C21 20 UN	8	8.0	3	21.0	64
20		1/2		MTB 1010 D22 20 UN	10	10.0	4	22.3	73
20			3/4-1	MTB 1212 E27 20 UN	12	12.0	5	27.3	84
18	5/16			MTB 06056 C14 18 UN	6	5.6	3	14.8	58
18	5/16			MTB 0606 C20 18 UN	6	6.0	3	20.5	58
18		9/16-5/8	1 1/8-1 5/8	MTB 12113 D26 18 UN	12	11.3	4	26.1	84
16	3/8			MTB 08067 C16 16 UN	8	6.7	3	16.7	64
16	3/8			MTB 08074 C24 16 UN	8	7.4	3	24.6	64
16		3/4		MTB 1212 D31 16 UN	12	12.0	4	31.0	84
14	7/16			MTB 08077 C20 14 UN	8	7.7	3	20.9	64
14	7/16			MTB 10085 C28 14 UN	10	8.5	3	28.1	73
14		7/8		MTB 1616 E37 14 UN	16	16.0	5	37.2	105
13	1/2			MTB 10092 C22 13 UN	10	9.2	3	22.5	73
13	1/2			MTB 10098 D32 13 UN	10	9.8	4	32.2	73
12	9/16			MTB 12105 C26 12 UN	12	10.5	3	26.5	84
12	9/16			MTB 12116 D37 12 UN	12	11.6	4	37.0	84
12		1-1 1/2		MTB 1616 E41 12 UN	16	16.0	5	41.3	105
11	5/8			MTB 12114 C28 11 UN	12	11.4	3	28.9	84
11	5/8			MTB 1212 D38 11 UN	12	12.0	4	38.1	84
10	3/4			MTB 16144 D34 10 UN	16	14.4	4	34.3	105
10	3/4			MTB 16147 E49 10 UN	16	14.7	5	49.5	105
9	7/8			MTB 1616 C38 9 UN	16	16.0	3	38.1	105
8	1			MTB 20195 D42 8 UN	20	19.5	4	42.9	105
7	1 1/8 - 1 1/4			MTB 2020 D45 7 UN	20	20.0	4	45.3	105

Order example: MTB 1212 D31 16 UN MT7

● First choice

○ Alternative

For thread mills with coolant through the flutes see next page

For small thread mills see pages B09-5, 6, 12, 15, 17 and B11-4, 6

