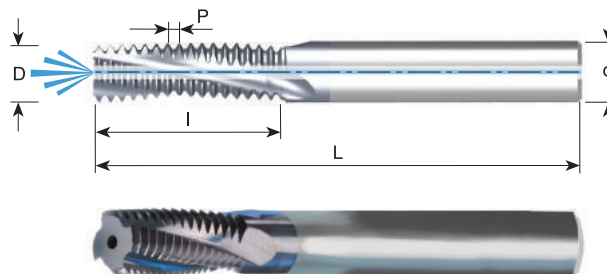
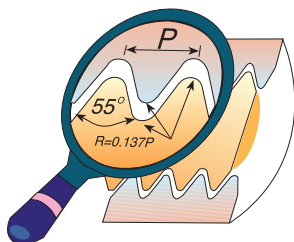


G (55°) BSF, BSP With internal coolant bore

Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

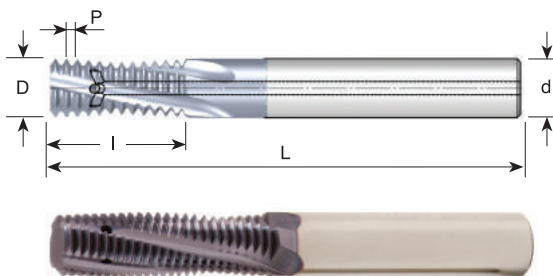
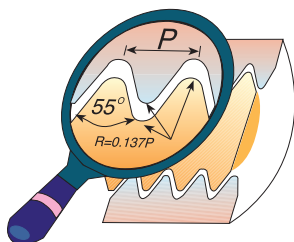
Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
28	G1/8	MTB 08078 C14 28 W	8	7.8	3	14.1	64
28	G1/8	MTB 0808 C20 28 W	8	8.0	3	20.4	64
19	G1/4	MTB 1010 D16 19 W	10	10.0	4	16.7	73
19	G1/4	MTB 1211 D27 19 W	12	11.0	4	27.4	84
19	G3/8	MTB 1414 D26 19 W	14	14.0	4	26.1	83
19	G3/8	MTB 1414 D34 19 W	14	14.0	4	34.1	83
14	G1/2-7/8	MTB 1616 E26 14 W	16	16.0	5	26.3	105
11	G≥1	MTB 1616 D38 11 W	16	16.0	4	38.1	105
11	G≥1	MTB 2020 E47 11 W	20	20.0	5	47.3	105

Order example: MTB 1010 D16 19 W MT7

For small thread mills see pages B09-7, B09-14 and B11-5

G (55°) BSF, BSP With internal coolant through the flutes

Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
28	G1/8	MTZ 08078 C14 28 W	8	7.8	3	14.1	64
19	G1/4-3/8	MTZ 1010 D16 19 W	10	10.0	4	16.7	73
14	G1/2-7/8	MTZ 1616 E26 14 W	16	16.0	5	26.3	101
11	G≥1	MTZ 1616 D38 11 W	16	16.0	4	38.1	101

Order example: MTZ 08078 C14 28 W MT7

For small thread mills see pages B09-7, B09-14 and B11-5



● First choice ○ Alternative